



► Series 3420 Overlaminates

Premium Calendered Overlaminates Pressure-Sensitive Film Gloss, Satin, and Matte Finishes

Series 3420 is constructed of a 75 micron calendered vinyl film with clear, permanent pressure-sensitive adhesive. Designed to protect and prolong the life of printed images, Series 3420 is made of a polymeric facstock and available in gloss, satin and matte finishes. Series 3420 is rated for outdoor durability up to 5 years. See Arlon's Print Media Total System Warranty, which is available at <https://www.arlon.com/support/warranties>.

APPLICATIONS & FEATURES

- Protective overlaminates for all promotional, intermediate and industrial, calendered products
- Short-term signage, kiosks and POP displays, interior floor graphics*
- UV inhibitors to protect and extend the life of your printed graphic
- Arlon overlaminates film is designed to be laminated cold without any heat

PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE
SURFACE FINISH	Gloss Meter 60° Reflection	80 to 90 Gloss Units (Gloss) 35 to 45 Gloss Units (Satin) 5 to 10 Gloss Units (Matte)
THICKNESS	Micrometer, Federal Bench Type	75 micron
TENSILE STRENGTH	Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s), web direction	1.8 kg/cm
ELONGATION	Instron Tensile Tester as above	≥ 190%
SHELF LIFE (IN BOX)	Ideal Storage Temperature 70°F (21°C) and 50% relative humidity	1 year from factory shipment
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	4.4°C to 38°C
SERVICE TEMPERATURE RANGE	Film applied to etched aluminum panels 24 hours prior to testing	-29°C to 65°C
DIMENSIONAL STABILITY	158°F (70°C), 48 hours	0.51 mm
PEEL ADHESION	PSTC-1, 15 min, 70°F (21°C)	0.45 kg/cm
LINER RELEASE	TLMI Release at 90°, 300 in/min (760 cm/min)	23.62 g/cm

*Series 3420 Matte when used with recommended Arlon base films

Note: Stiffness from calendered film may not conform as well to surface topography of UV inks.

Standard Terms & Conditions Apply

USA

- 200 Boysenberry Lane, Placentia, CA 92870
- 800 232 7161 / +1 714 985 6300
- +1 714 985 6305

EUROPE

- Dr. Lelykade 22B, 2583CM Den Haag, The Netherlands
- +31 70 354 4311
- +31 70 355 7721

CHINA

- No. 1989 Xinchang Road, Weifang, Shandong, 262400
- +86 0536 6226568

OPTIMUM PERFORMANCE

Actual weathering durability depends on surface preparation, surface maintenance and exposure conditions. Successful weather resistance is characterized by the retention of legibility.

Series 3420 will resist weathering best when applied to vertical or upper outboard angles. Horizontal angles, such as hood and auto roof surfaces, will deteriorate more quickly than vertical. This is due to increased exposure to sun and moisture, as well as continued high deposition of dirt and atmospheric contaminants. Arlon does not recommend its film for horizontal or close horizontal applications.

FLOOR APPLICATION

Series 3420 Matte is recommended for short-term interior floor applications when used with DPF 8200, DPF 4600GLX/MLX, DPF 510GTR/MTR or DPF 510GT/MT. Series 3420 Matte is classified under AS 4586:2013 Slip Resistance Classification of New Pedestrian Surface Materials, Appendix A: Class P3, Appendix B: Class D1. Expected life for these combinations is up to 6 months. To determine the best product for the application Arlon always recommends testing on the surface prior to using the above products. Product performance can vary greatly depending on the surface type, level of foot traffic, elemental exposure, carpet type, and floor condition. Due to these variables, Arlon is unable to offer a warranty for the performance, expected life, or clean removability of these products for floor graphic applications. See Arlon's Standard Limited Warranty, which is available at <http://www.arlon.com/support/standard-limited-warranty>.

Please refer to Arlon's [Installation Guide](#) for detailed techniques and best practices.




TERMS & CONDITIONS

The following is made in lieu of all warranties expressed or implied:




All orders and purchases made in connection with this document are governed and limited by Arlon's Standard Terms and Conditions, which are incorporated in full by this reference and are available at <http://www.arlon.com/terms-and-conditions> or in hardcopy by request.

August 2020 ANZ



USA

 200 Boysenberry Lane, Placentia, CA 92870
 800 232 7161 / +1 714 985 6300
 +1 714 985 6305

EUROPE

 Dr. Lelykade 22B, 2583CM Den Haag, The Netherlands
 +31 70 354 4311
 +31 70 355 7721

CHINA

 No. 1989 Xinchang Road, Weifang, Shandong, 262400
 +86 0536 6226568